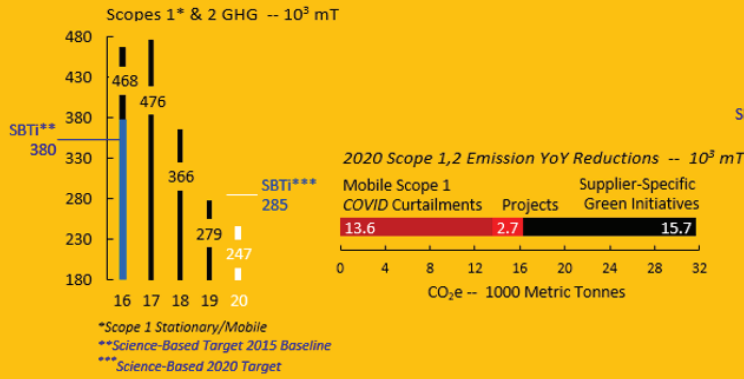
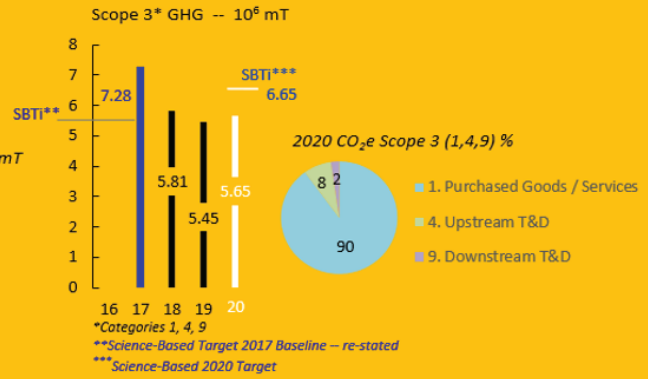


Eco-Efficiency

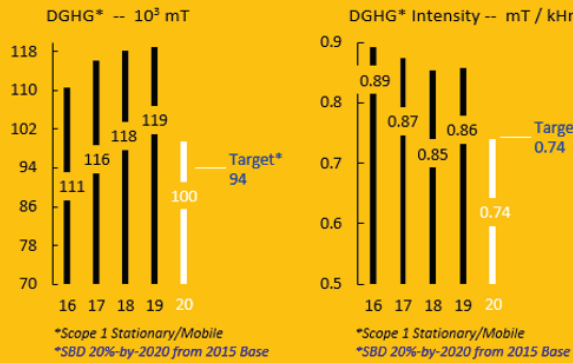
Science-based Target -- Scope 1 / Scope 2



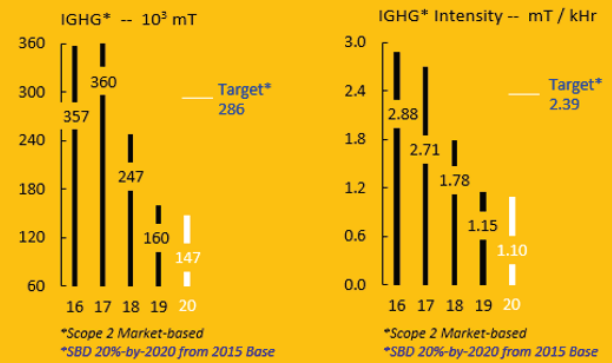
Science-based Target -- Scope 3



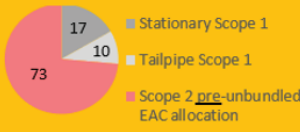
Direct Greenhouse Gas Emissions DGHG



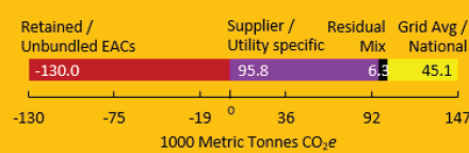
Indirect Greenhouse Gas Emissions IGHG



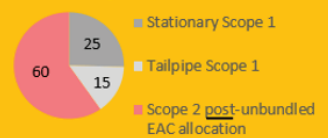
2020 mT CO₂e Scopes 1,2 % -- A



2020 CO₂e Scope 2 Market-based Emissions -- 10³ mT

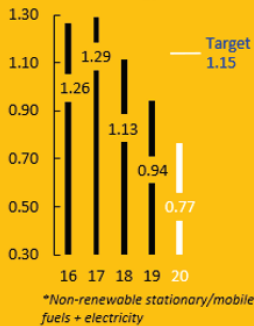


2020mT CO₂e Scopes 1,2 % -- B

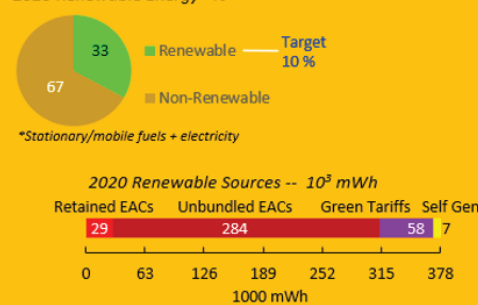


Energy

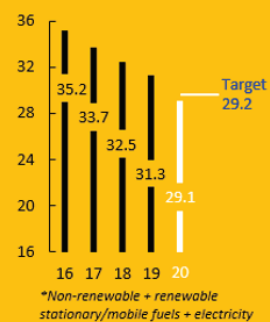
Non-Renew Energy* -- 10⁶ mWh



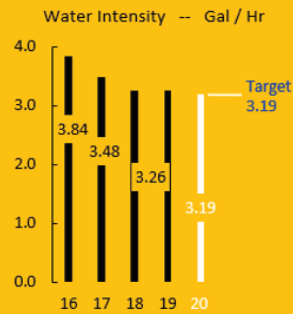
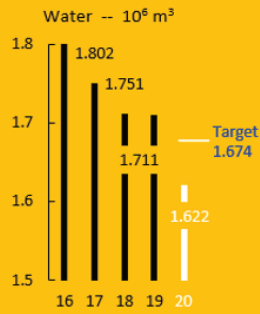
2020 Renewable Energy* %



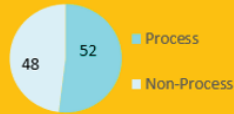
Total Energy Intensity* -- kBtu / Hr



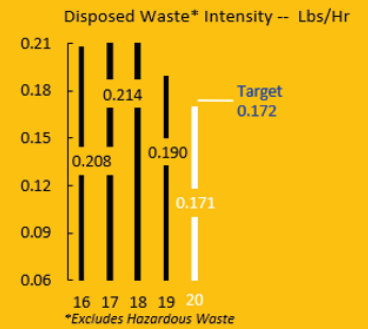
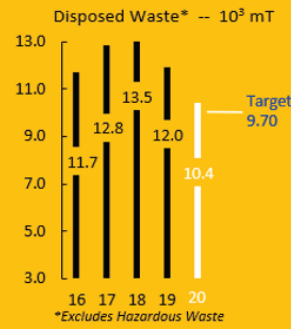
Water



2020 Process Water %



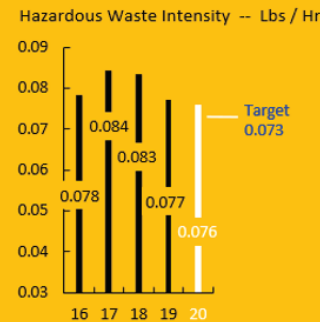
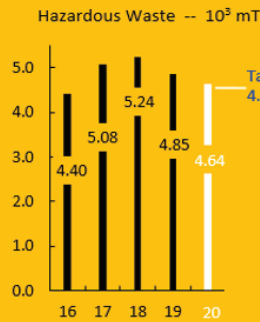
Waste



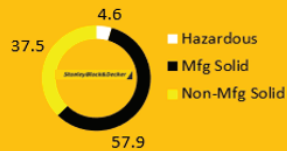
2020 Waste* Recycle %



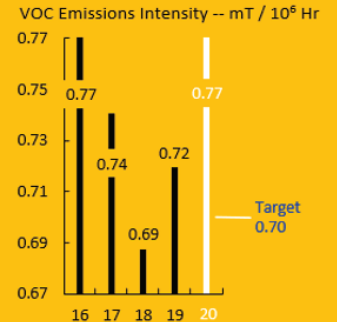
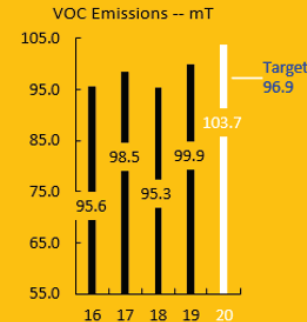
Hazardous Waste



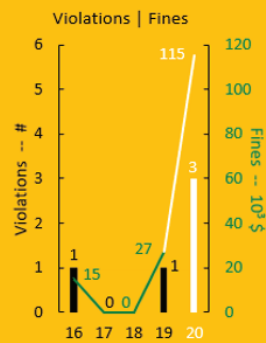
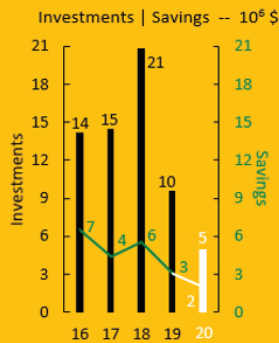
2020 Waste Classification %



Volatile Organic Compound VOC



Environmental Investments/Violations



Occupational Health & Safety

