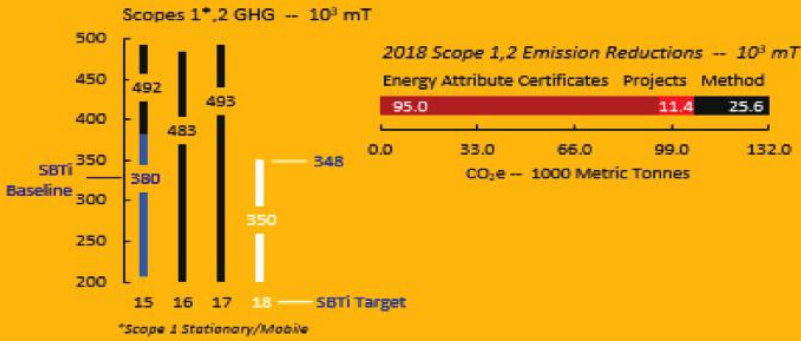


Eco-Efficiency

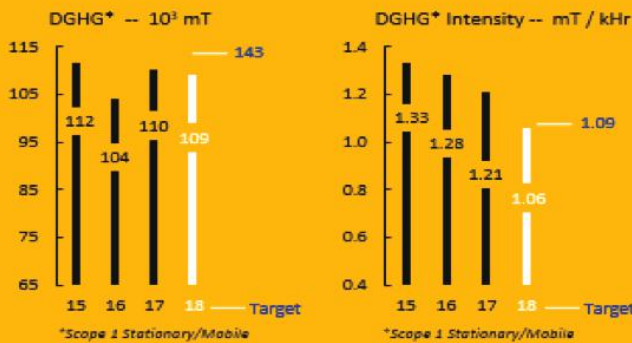
Science-based Target -- Scope 1 / Scope 2



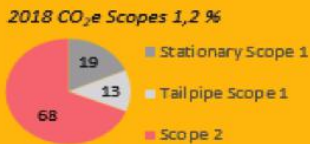
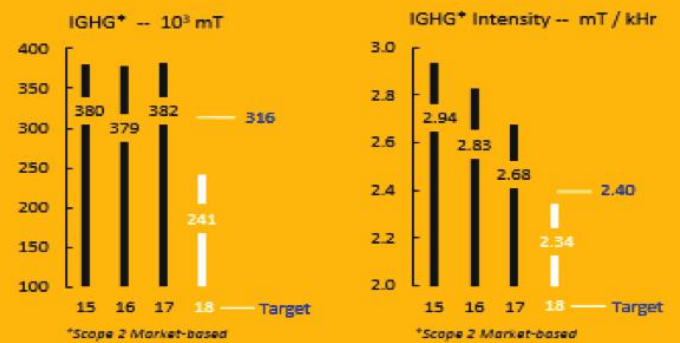
Science-based Target -- Scope 3



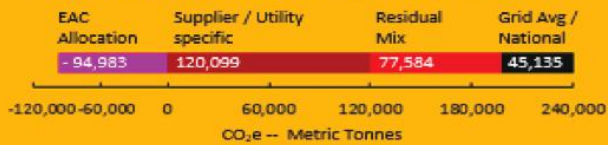
Direct Greenhouse Gas Emissions DGHG



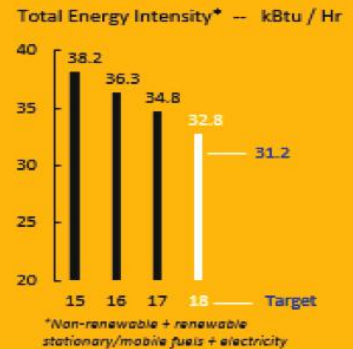
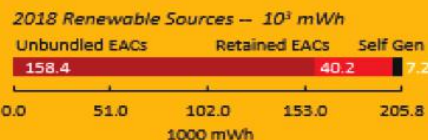
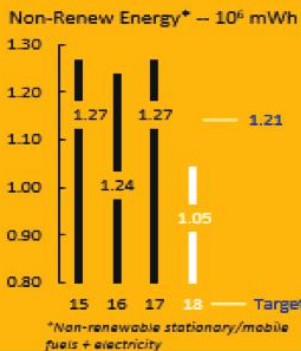
Indirect Greenhouse Gas Emissions IGHG



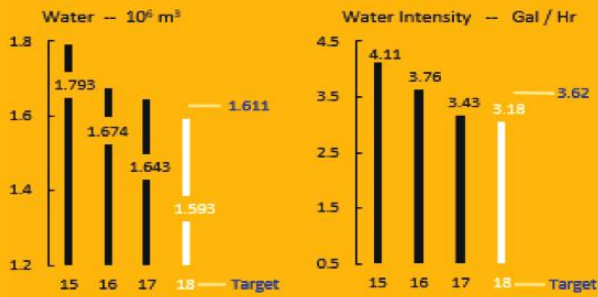
2018 CO₂e Scope 2 Market-based Emissions -- mT



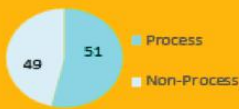
Energy



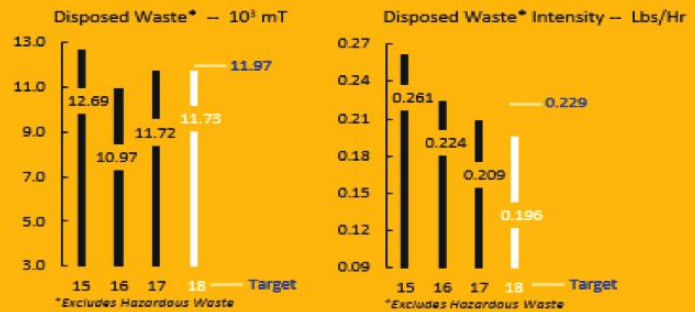
Water



2018 Process Water %



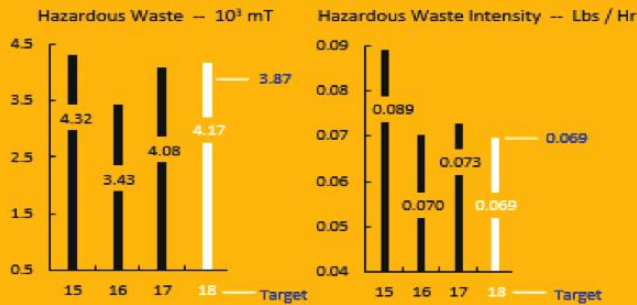
Waste



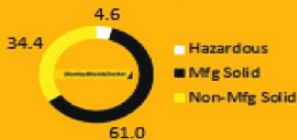
2018 Waste* Recycle %



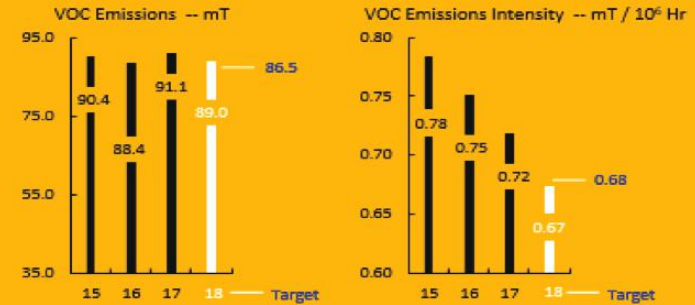
Hazardous Waste



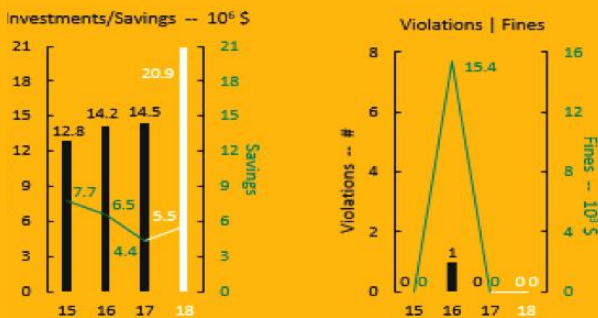
2018 Waste Classification %



Volatile Organic Compound VOC



Environmental Investments/Violations



Occupational Health & Safety

